



[bienexport.com](http://bienexport.com)

**bien**



**ICONIC  
SURFACES**



## *Surface:*

*The most powerful architectural expression that defines the identity of a space.*

Bringing together advanced manufacturing technologies with a refined design approach, Bien introduces a distinctive interpretation to ceramic surfaces. Made possible only through high expertise in production capabilities, this technology unites structure, light, and material expression in a flawless harmony.

Bien's 3D and 3D Plus surfaces are developed to enhance the sense of depth within a space and to create a dynamic visual language. Through different application techniques, each surface transforms into a living composition that responds to its environment.

While these exclusive series add a sophisticated character to spaces, they redefine the architectural identity of interiors.



## *Yüzey:*

*Mekanın kimliğini tanımlayan en güçlü mimari ifade*

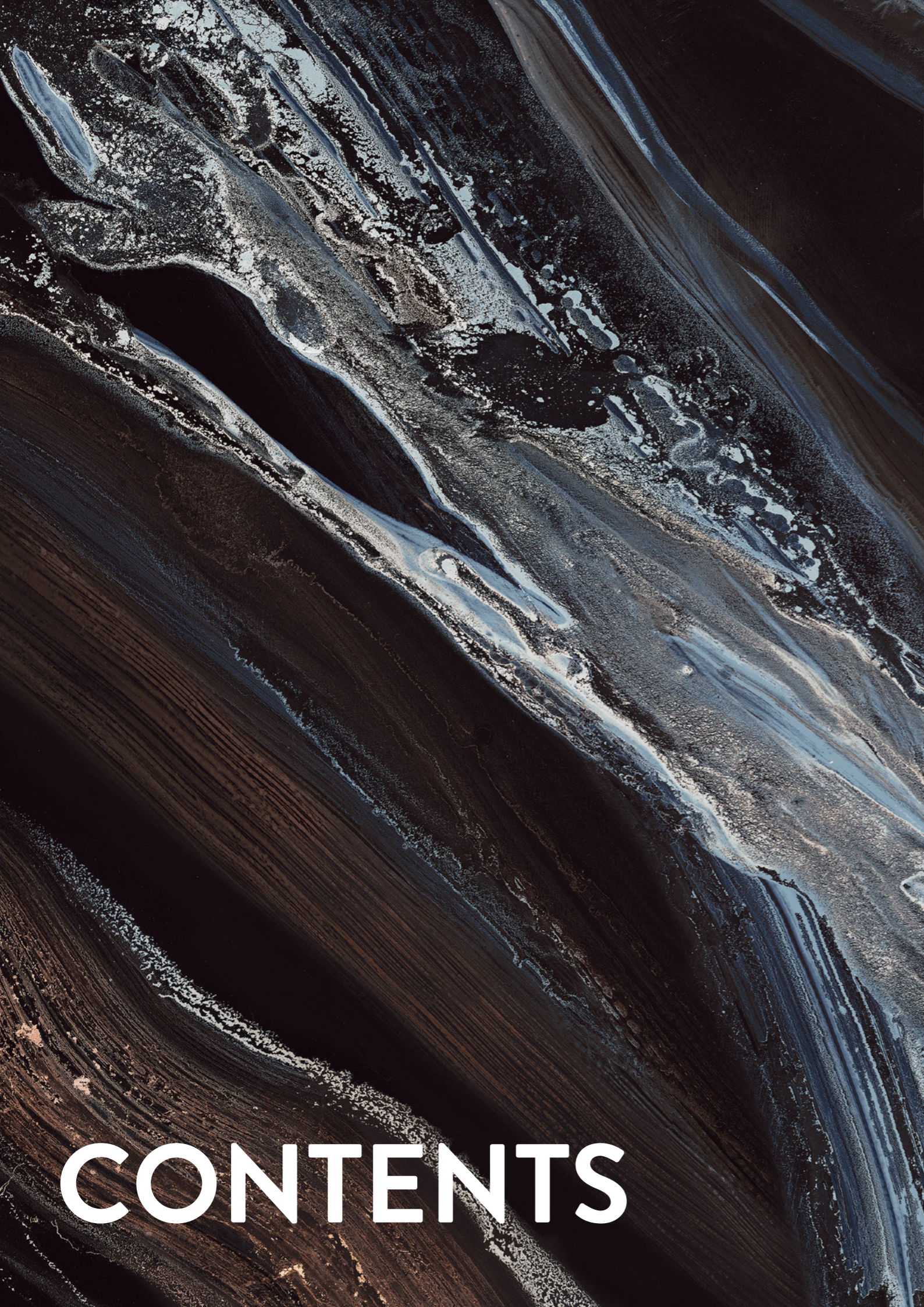
Gelişmiş üretim teknolojilerini rafine bir tasarım yaklaşımıyla bir araya getiren Bien, seramik yüzeylere özgün bir yorum kazandırıyor. Yalnızca yüksek uzmanlık gerektiren üretim kabiliyetleriyle mümkün olan bu teknoloji, yapı, ışık ve malzeme ifadesini kusursuz bir bütünlük içinde buluşturuyor.

Bien'in 3D ve 3D Plus yüzeyleri, mekanda derinlik etkisini güçlendirmek ve dinamik bir görsel dil oluşturmak üzere geliştirildi. Farklı aplikasyon teknikleri ile her yüzeyi bulunduğu ortama tepki veren canlı bir kompozisyona dönüştürüyor.

Bu özel seriler alanlara sofistike bir karakter katarken, mekanların mimari kimliğini yeniden tanımlıyor.

# bien

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# CONTENTS

**07**  
CARNEY  
ANTHRACITE



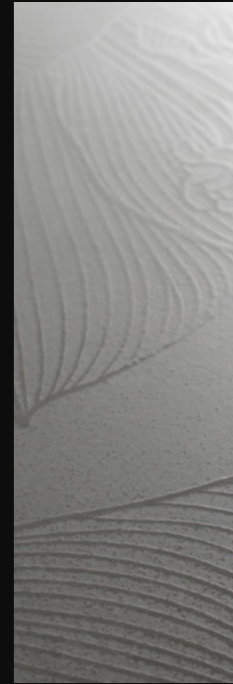
**09**  
CARNEY  
GREY



**11**  
CARNEY  
WHITE



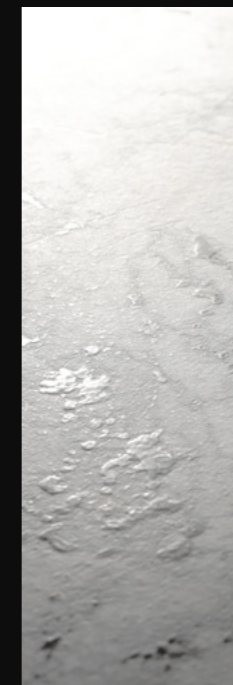
**13**  
CLAP  
DECOFON



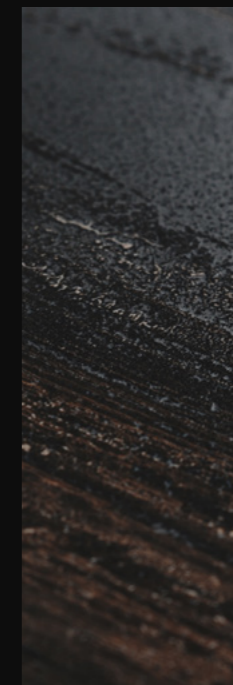
**15**  
CORTEN



**17**  
INVISIBLE



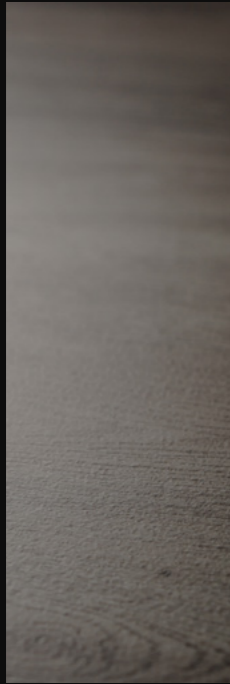
**19**  
KELVIN



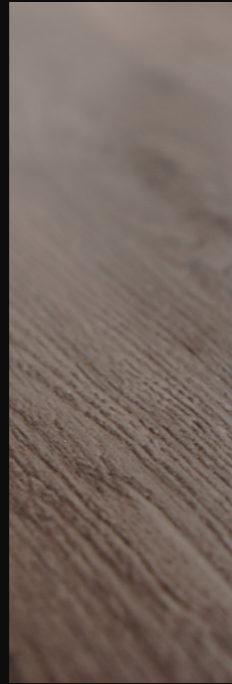
**21**  
MADIOLUX



**23**  
NORM  
CHERRY



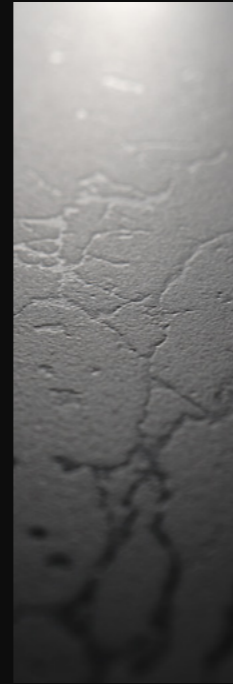
**25**  
NORM  
PINE



**27**  
OPTIMA



**29**  
RIGEL



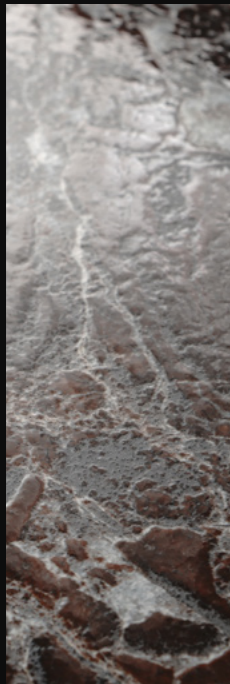
**39**  
TRAVERTEN  
BEIGE



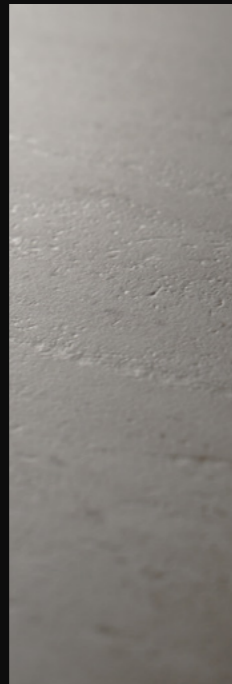
**41**  
TRAVERTEN  
BONE



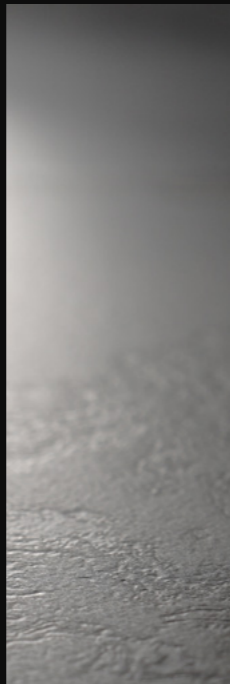
**31**  
SELENA



**33**  
SERPEGIANTE



**35**  
TEMPO



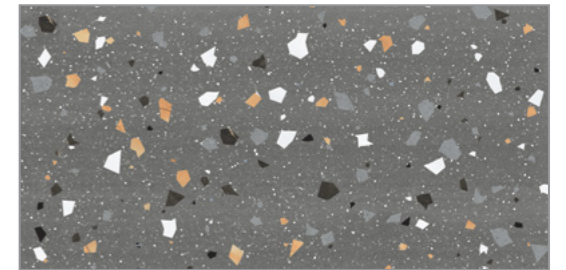
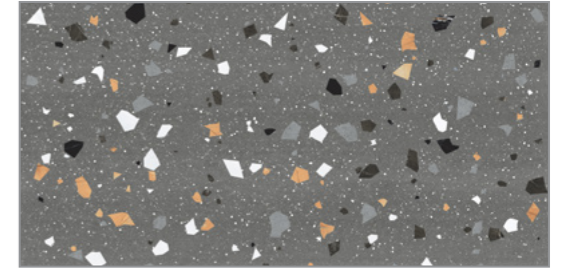
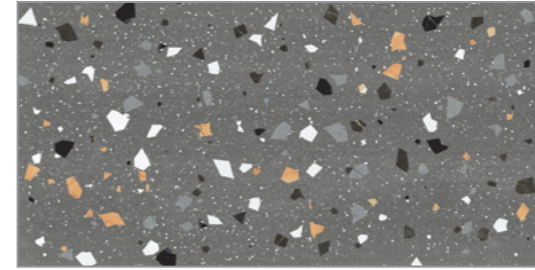
**37**  
TIMBER





# CARNEY

60x120 - 3D PLUS  
ANTHRACITE



MAT  
MATT



DUVAR  
KULLANIMI  
WALL USAGE



REKTİFİYELİ  
RECTIFIED



YER  
KULLANIMI  
FLOOR  
USAGE



DONA  
DAYANIKLI  
FROST  
RESISTANCE



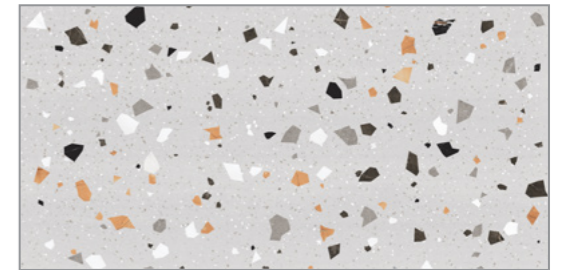
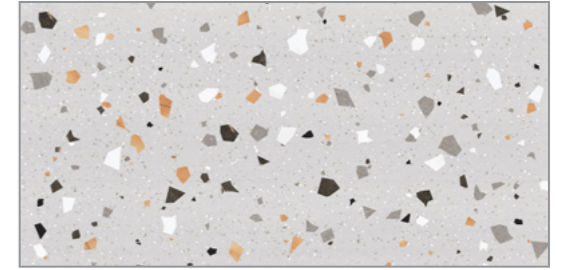
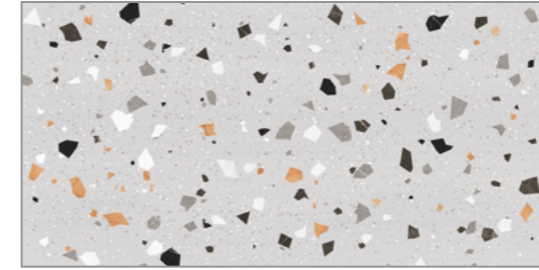
KOLAY  
TEMİZLENİR  
EASY CLEAN





# CARNEY

60x120 - 3D PLUS  
GREY



MAT  
MATT



DUVAR  
KULLANIMI  
WALL USAGE



REKTİFİYELİ  
RECTIFIED



YER  
KULLANIMI  
FLOOR  
USAGE

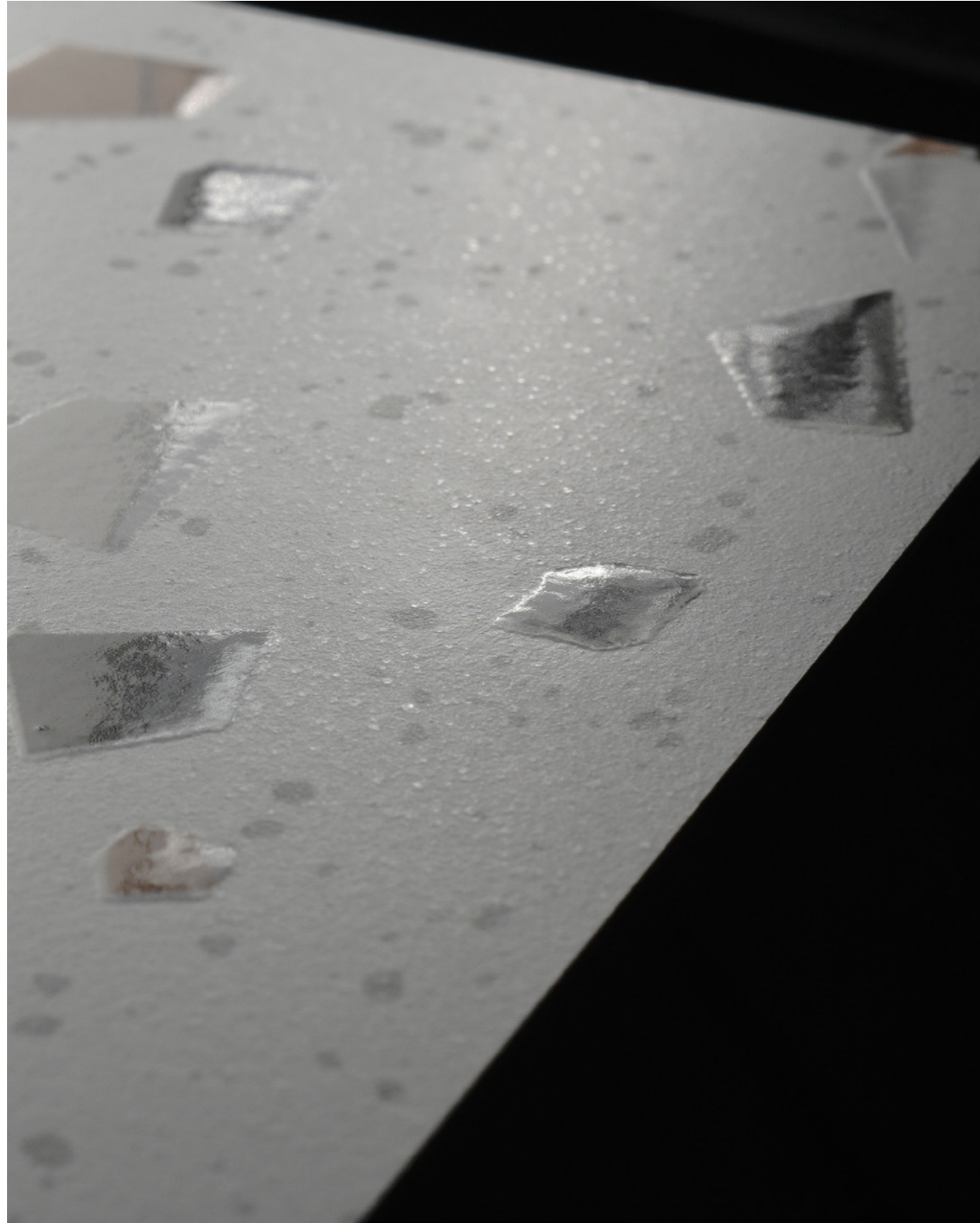


DONA  
DAYANIKLI  
FROST  
RESISTANCE



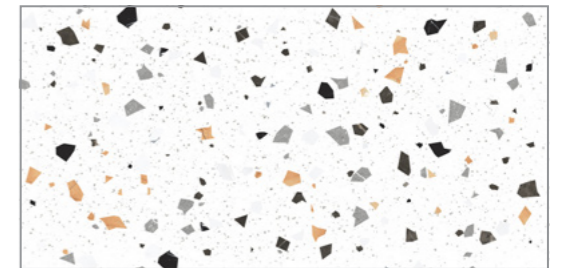
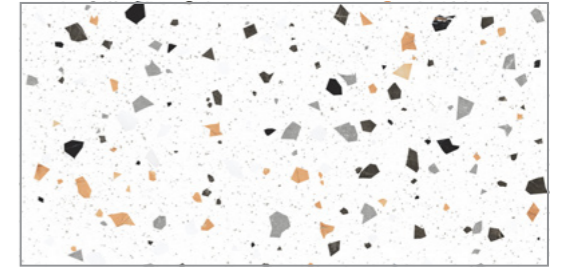
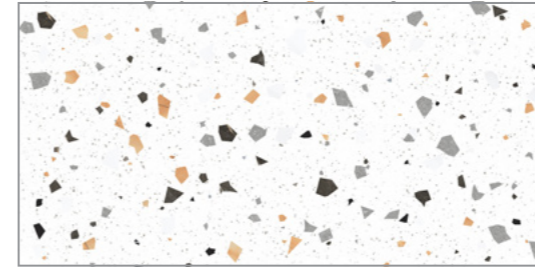
KOLAY  
TEMİZLENİR  
EASY CLEAN





# CARNEY

60x120 - 3D PLUS  
WHITE



MAT  
MATT



DUVAR  
KULLANIMI  
WALL USAGE



REKTİFİYELİ  
RECTIFIED



YER  
KULLANIMI  
FLOOR  
USAGE



DONA  
DAYANIKLI  
FROST  
RESISTANCE

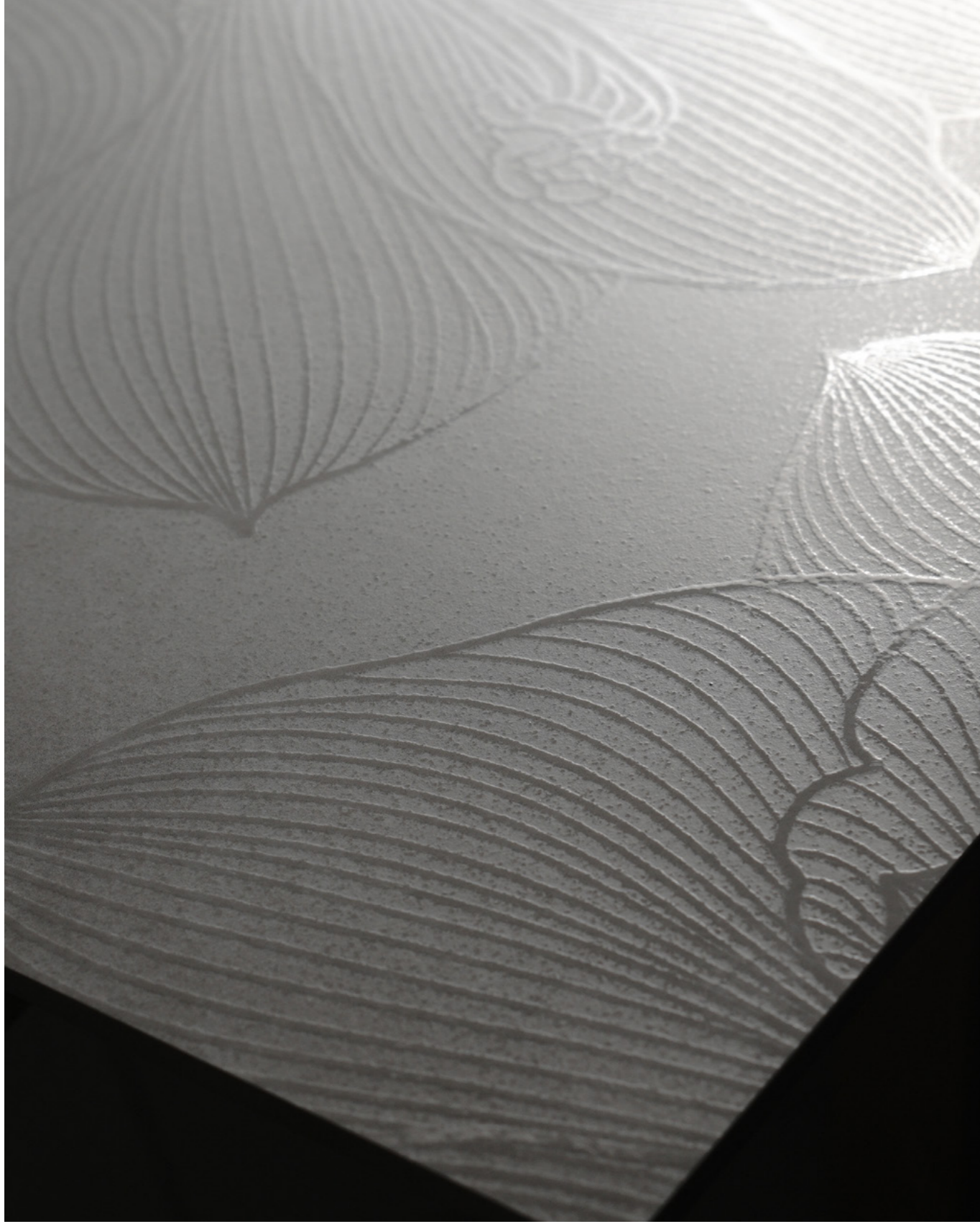


KOLAY  
TEMİZLENİR  
EASY CLEAN



V<sup>3</sup>





# CLAP

DECOFON - 60x120 - 3D PLUS



MAT  
MATT



DUVAR  
KULLANIMI  
WALL USAGE



REKTİFİYELİ  
RECTIFIED



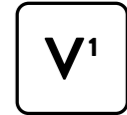
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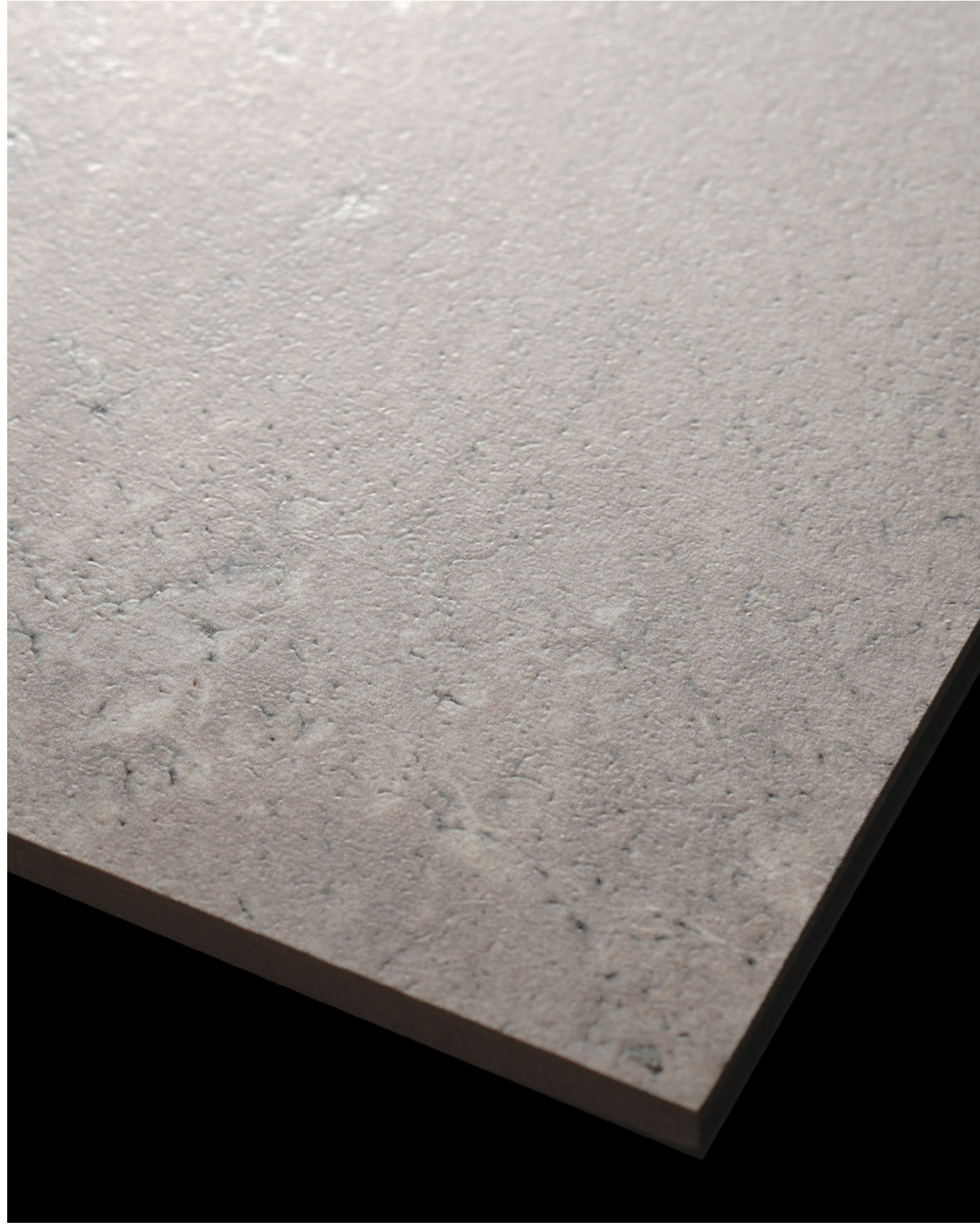


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RESISTANCE



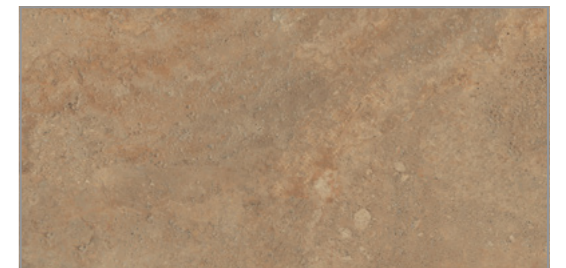
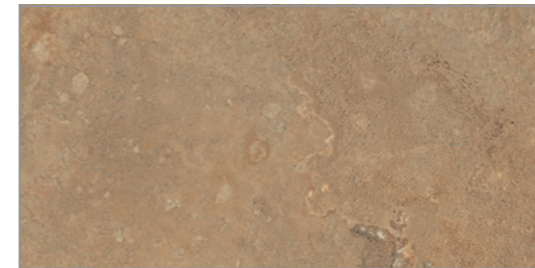
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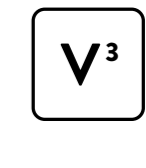


# CORTEN

60x120 - 3D



bien





# INVISIBLE

60x120 - 3D PLUS



MAT  
MATT



DUVAR  
KULLANIMI  
WALL USAGE



REKTİFİYELİ  
RECTIFIED



YER  
KULLANIMI  
FLOOR  
USAGE



DONA  
DAYANIKLI  
FROST  
RESISTANCE



KOLAY  
TEMİZLENİR  
EASY CLEAN



V<sup>3</sup>



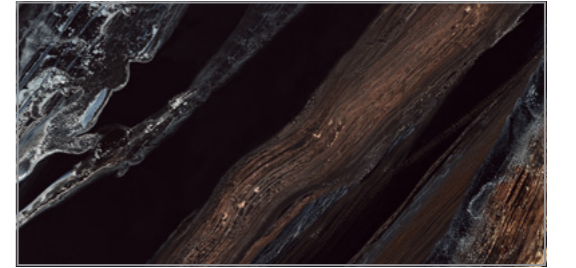
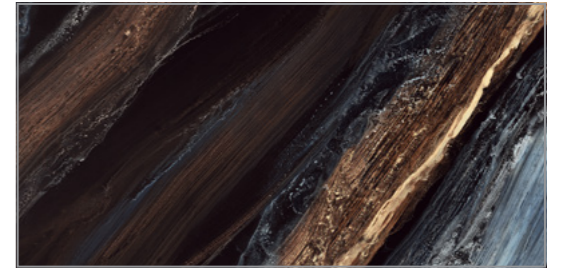
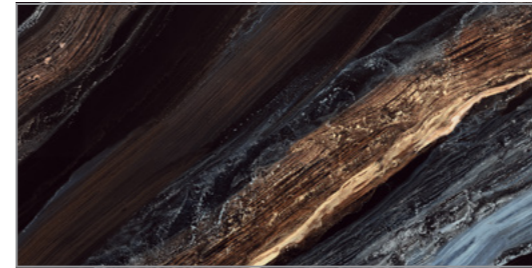
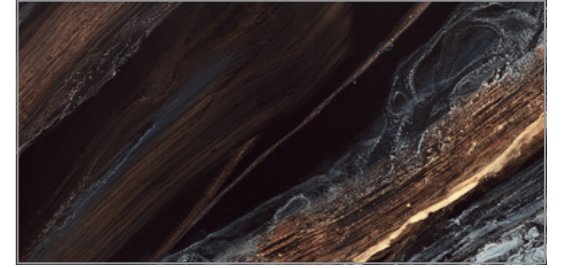
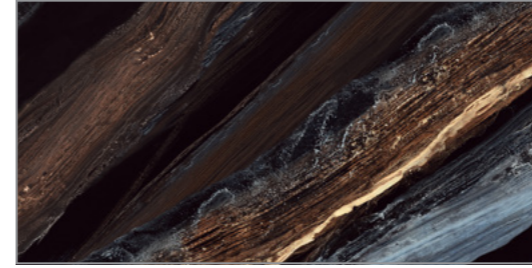
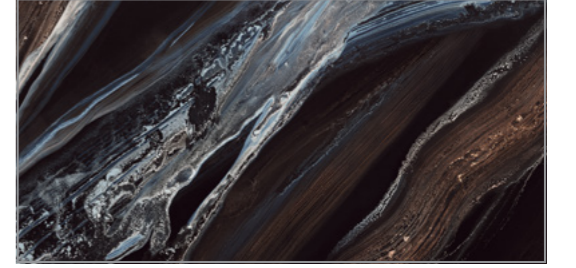
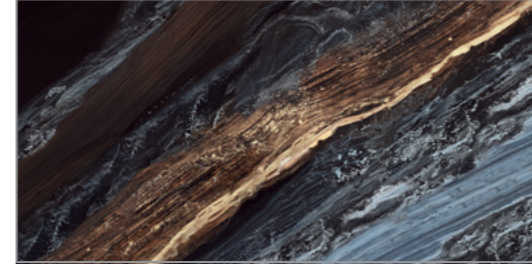
bien





# KELVIN

60x120 - 3D PLUS



bien



MAT  
MATT



DUVAR  
KULLANIMI  
WALL USAGE



REKTİFİYELİ  
RECTIFIED



YER  
KULLANIMI  
FLOOR  
USAGE



DONA  
DAYANIKLI  
FROST  
RESISTANCE



KOLAY  
TEMİZLENİR  
EASY CLEAN

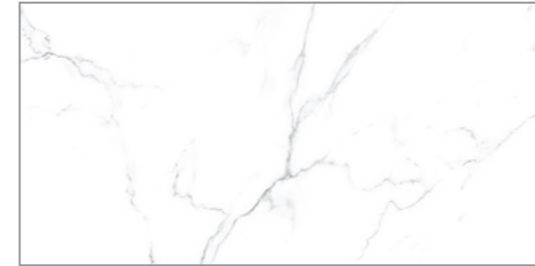


V<sup>3</sup>



# MADIOLUX

60x120 - 3D



MAT  
MATT



DUVAR  
KULLANIMI  
WALL USAGE



REKTİFİYELİ  
RECTIFIED



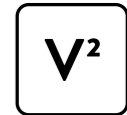
YER  
KULLANIMI  
FLOOR  
USAGE



DONA  
DAYANIKLI  
FROST  
RESISTANCE



KOLAY  
TEMİZLENİR  
EASY CLEAN





# NORM

60x120 - 3D  
CHERRY



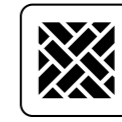
MAT  
MATT



DUVAR  
KULLANIMI  
WALL USAGE



REKTİFİYELİ  
RECTIFIED



YER  
KULLANIMI  
FLOOR  
USAGE



DONA  
DAYANIKLI  
FROST  
RESISTANCE



KOLAY  
TEMİZLENİR  
EASY CLEAN



V<sup>3</sup>





# NORM

60x120 - 3D  
PINE



MAT  
MATT



DUVAR  
KULLANIMI  
WALL USAGE



REKTİFİYELİ  
RECTIFIED



YER  
KULLANIMI  
FLOOR  
USAGE



DONA  
DAYANIKLI  
FROST  
RESISTANCE



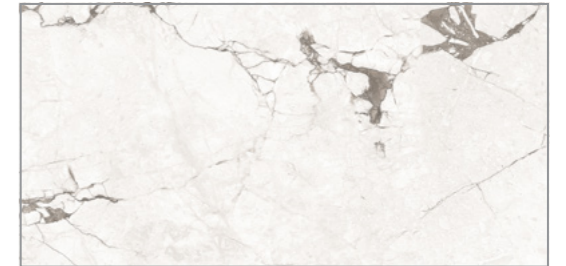
KOLAY  
TEMİZLENİR  
EASY CLEAN





# OPTIMA

60x120 - 3D PLUS



MAT  
MATT



DUVAR  
KULLANIMI  
WALL USAGE



REKTİFİYELİ  
RECTIFIED



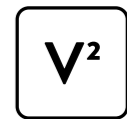
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FLOOR  
USAGE



DONA  
DAYANIKLI  
FROST  
RESISTANCE



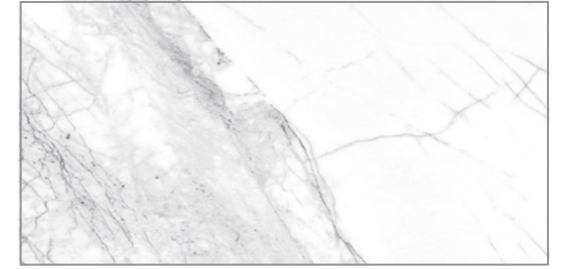
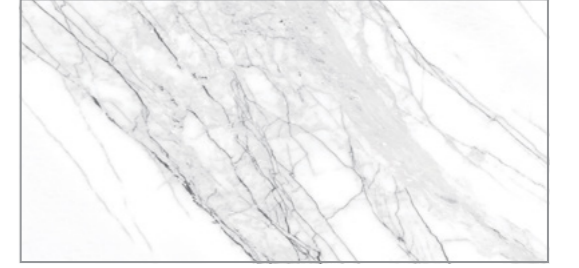
KOLAY  
TEMİZLENİR  
EASY CLEAN





# RIGEL

60x120 - 3D



MAT  
MATT



DUVAR  
KULLANIMI  
WALL USAGE



REKTİFİYELİ  
RECTIFIED



YER  
KULLANIMI  
FLOOR  
USAGE

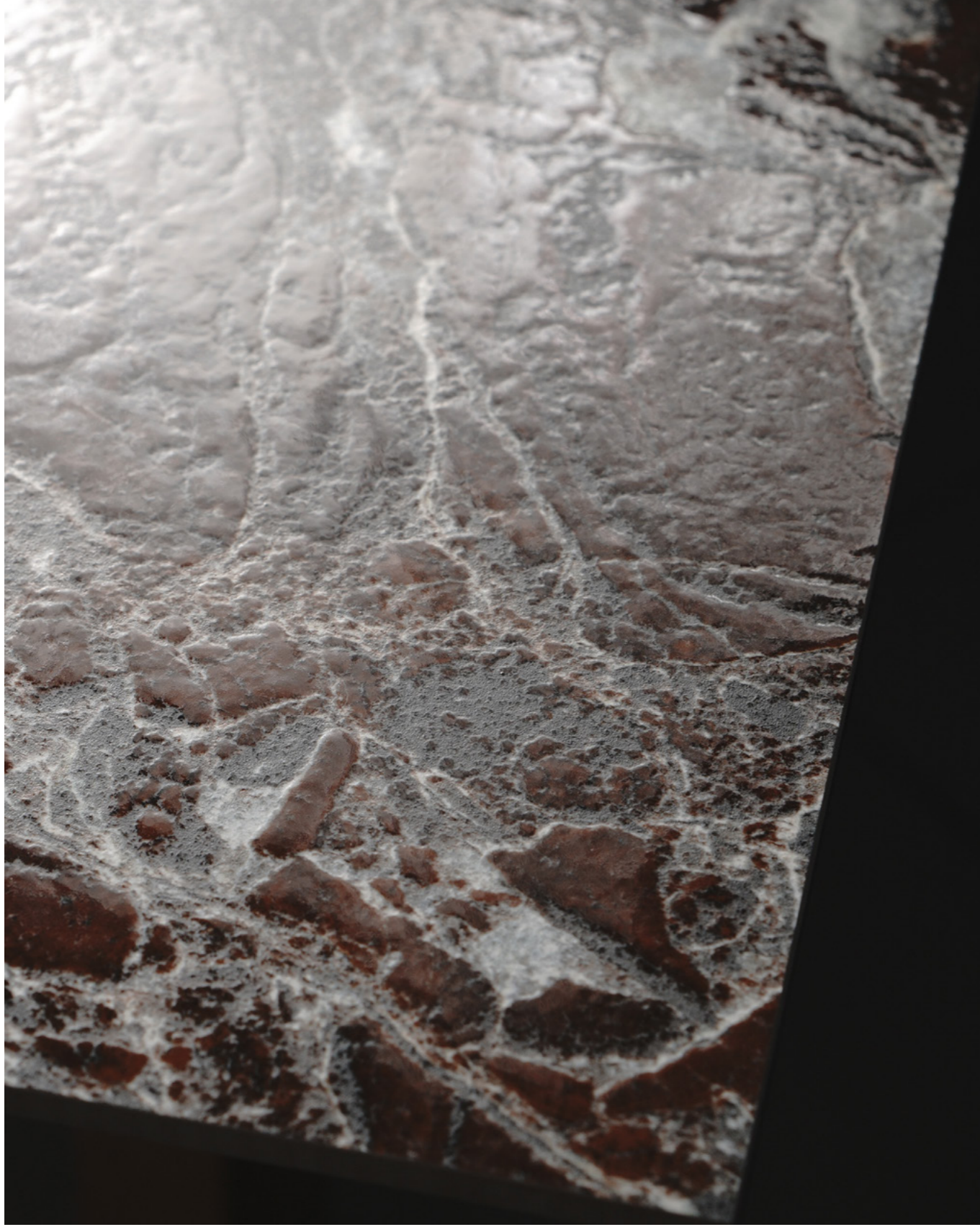


DONA  
DAYANIKLI  
FROST  
RESISTANCE



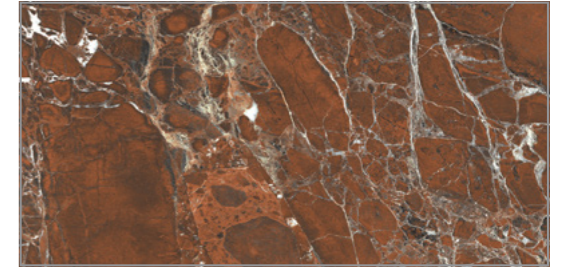
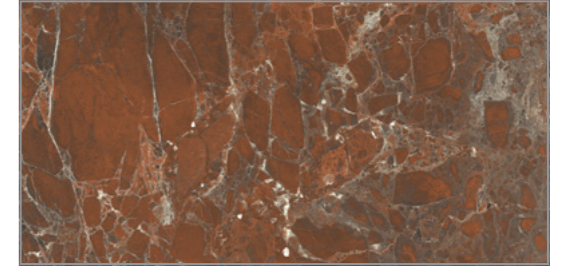
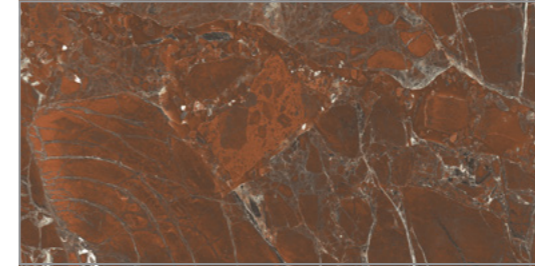
KOLAY  
TEMİZLENİR  
EASY CLEAN





# SELENA

60x120 - 3D PLUS



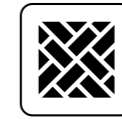
MAT  
MATT



DUVAR  
KULLANIMI  
WALL USAGE



REKTİFİYELİ  
RECTIFIED



YER  
KULLANIMI  
FLOOR  
USAGE



DONA  
DAYANIKLI  
FROST  
RESISTANCE



KOLAY  
TEMİZLENİR  
EASY CLEAN



# SERPEGIANTE

60x120 - 3D



MAT  
MATT



DUVAR  
KULLANIMI  
WALL USAGE



REKTİFİYELİ  
RECTIFIED



YER  
KULLANIMI  
FLOOR  
USAGE



DONA  
DAYANIKLI  
FROST  
RESISTANCE

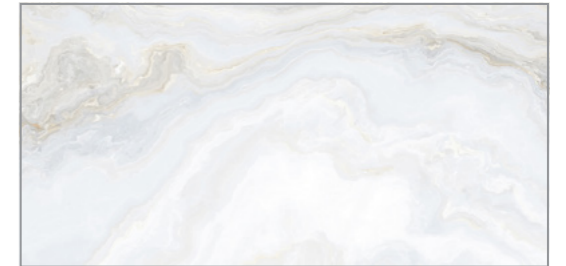


KOLAY  
TEMİZLENİR  
EASY CLEAN



# TEMPO

60x120 - 3D



MAT  
MATT



DUVAR  
KULLANIMI  
WALL USAGE



REKTİFYELİ  
RECTIFIED



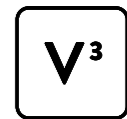
YER  
KULLANIMI  
FLOOR  
USAGE



DONA  
DAYANIKLI  
FROST  
RESISTANCE



KOLAY  
TEMİZLENİR  
EASY CLEAN



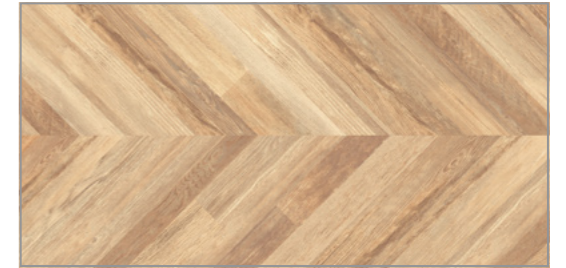
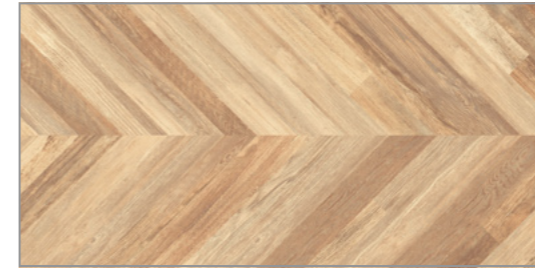
V<sup>3</sup>





# TIMBER

60x120 - 3D



MAT  
MATT



DUVAR  
KULLANIMI  
WALL USAGE



REKTİFİYELİ  
RECTIFIED



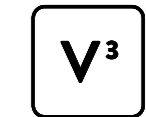
YER  
KULLANIMI  
FLOOR  
USAGE



DONA  
DAYANIKLI  
FROST  
RESISTANCE



KOLAY  
TEMİZLENİR  
EASY CLEAN





# TRAVERTEN

60x120 - 3D  
BEIGE



MAT  
MATT



DUVAR  
KULLANIMI  
WALL USAGE



REKTİFİYELİ  
RECTIFIED



YER  
KULLANIMI  
FLOOR  
USAGE



DONA  
DAYANIKLI  
FROST  
RESISTANCE



KOLAY  
TEMİZLENİR  
EASY CLEAN





# TRAVERTEN

60x120 - 3D  
BONE



MAT  
MATT



DUVAR  
KULLANIMI  
WALL USAGE



REKTİFİYELİ  
RECTIFIED



YER  
KULLANIMI  
FLOOR  
USAGE



DONA  
DAYANIKLI  
FROST  
RESISTANCE



KOLAY  
TEMİZLENİR  
EASY CLEAN



# TEKNİK ÖZELLİKLER

## TECHNICAL SPECIALITIES

### SIRLI PORSELENLER

#### GLAZED PORCELAINS

KONU THEME	BIEN BIEN STANDARDS	TS EN 14411 Annex-G	TEST YÖNTEMİ TEST METHOD
UZUNLUK VE GENİŞLİK LENGTH AND WIDTH	± 0,5 %	± 0,6 % ± 2,0 mm	TS EN ISO 10545 - 2
KALINLIK THICKNESS	± 5 %	± 5 % ± 0,5 mm	TS EN ISO 10545 - 2
KENAR DÜZGÜNLÜĞÜ STRAIGHTNESS OF SIDES	± 0,3 %	± 0,5 % ± 1,5 mm	TS EN ISO 10545 - 2
GÖNYEDEN SAPMA RECTANGULARITY	± 0,5 %	± 0,5 % ± 2,0 mm	TS EN ISO 10545 - 2
MERKEZ EĞRİLİĞİ CENTER CURVATURE	± 0,3 %	± 0,5 % ± 2,0 mm	TS EN ISO 10545 - 2
KENAR EĞRİLİĞİ EDGE CURVATURE	± 0,3 %	± 0,5 % ± 2,0 mm	TS EN ISO 10545 - 2
KÖŞE EĞRİLİĞİ WARPAGE	± 0,3 %	± 0,5 % ± 2,0 mm	TS EN ISO 10545 - 2
YÜZEY KALİTESİ SURFACE QUALITY	% 5 kusurlu / defective	% 5 kusurlu / defective	TS EN ISO 10545 - 2
SU EMME WATER ABSORPTION	En fazla 0,5 %	En fazla 0,5 %	TS EN ISO 10545 - 3
KIRILMA DAYANIMI (≥7,5 mm) BREAKING STRENGTH (≥7,5 mm)	Min. 1300 N	Min. 1300 N	TS EN ISO 10545 - 4
KIRILMA DAYANIMI (<7,5 mm) BREAKING STRENGTH (<7,5 mm)	Min. 700 N	Min. 700 N	TS EN ISO 10545 - 4
EĞİLME MUKAVEMETİ MODULUS OF RUPTURE	Min. 35 N/mm <sup>2</sup>	Min. 35 N/mm <sup>2</sup>	TS EN ISO 10545 - 4
ÇARPMA DAYANIMI IMPACT RESISTANCE	Dayanıklı / Resistant	Gerekli / Required	TS EN ISO 10545 - 5
ISIL ŞOK DAYANIMI THERMAL SHOCK RESISTANCE	Dayanıklı / Resistant	Gerekli / Required	TS EN ISO 10545 - 9
ÇATLAMA DİRENCİ CRACKING RESISTANCE	Dayanıklı / Resistant	Gerekli / Required	TS EN ISO 10545 - 11
DONA DAYANIM FROST RESISTANCE	Dayanıklı / Resistant	Gerekli / Required	TS EN ISO 10545 - 12
LEKELENMEYE DAYANIM RESISTANCE TO STAINING	En az sınıf 3 / Min. Class 3	En az sınıf 3 / Min. Class 3	TS EN ISO 10545 - 14
ASİT/ALKALİLERE DAYANIM RESISTANCE TO ACIDS/ALKALIS	Sınıf LB - HB	Üretici beyan eder / as declared	TS EN ISO 10545 - 13
EV KİMYASALLARINA DAYANIM RESISTANCE TO HOUSEHOLD CHEM.	En az sınıf B / Min. Class B	En az sınıf B / Min. Class B	TS EN ISO 10545 - 13
AŞINMA SINIFI ABRASION CLASS	En az II / Min. II	Üretici beyan eder / as declared	TS EN ISO 10545 - 7

# SEMBOLLER

## SYMBOLS

<b>G</b>	PARLAK GLOSSY	<b>NON REC</b>	REKTİFİYESİZ NON-RECTIFIED
<b>M</b>	MAT MATT		DUVAR KULLANIMI WALL USAGE
<b>L</b>	YARI PARLAK LAPPATO		YER KULLANIMI FLOOR USAGE
<b>FL</b>	TAM PARLAK FULL LAPPATO		DONA DAYANIKLI FROST RESISTANCE
<b>REC</b>	REKTİFİYELİ RECTIFIED		KOLAY TEMİZLENİR EASY CLEAN

### GÖRÜNÜM FARKLILIKLARI DERECELERİ

#### SHADE VARIATION

<b>v<sup>1</sup></b>	AYNI GÖRÜNÜM UNIFORM APPEARANCE	<b>v<sup>2</sup></b>	HAFİF FARKLILIK SLIGHT VARIATION	<b>v<sup>3</sup></b>	ÖNEMLİ FARKLILIK MODERATE VARIATION
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CTDA değeri olan aynı üretim partisindeki karoların, görünüm farklılıklarını (doku, renk, ton ve motif bakımından) ifade eden teknik özellikler, dört farklı kriterde değerlendirilir.

The color shade or shades of all tiles vary to some degree from piece to piece, for each single production. At least several pieces from the same production should be reviewed whenever possible to determine acceptable color shade variations. Any questions or concerns about your tile selection should be clarified prior to installation.

# SERTİFİKALAR

## CERTIFICATION



**TSE**  
**ÇİFT YILDIZ KRİTERİNE UYGUNLUK BELGESİ**  
TSI CERTIFICATE OF CONFORMITY TO DOUBLE STAR CRITERIA



**EN 14411**  
**TÜRK STANDARTLARINA UYGUNLUK BELGESİ**  
TURKISH STANDARD FOR CERAMIC TILES



**ISO 9001**  
**KALİTE YÖNETİM SİSTEMLERİ SERTİFİKASI**  
CERTIFICATE OF QUALITY MANAGEMENT SYSTEMS



**ISO 45001**  
**İŞ SAĞLIĞI VE GÜVENLİĞİ YÖNETİM SİSTEMLERİ SERTİFİKASI**  
CERTIFICATE OF OCCUPATIONAL HEALTH AND SAFETY MANAGEMENT SYSTEMS



**ISO 14001**  
**ÇEVRE YÖNETİM SİSTEMLERİ SERTİFİKASI**  
CERTIFICATE OF ENVIRONMENTAL MANAGEMENT SYSTEMS



**ISO 27001**  
**BİLGİ GÜVENLİĞİ YÖNETİM SİSTEMLERİ BELGESİ**  
INFORMATION SECURITY MANAGEMENT SYSTEMS



**ISO 50001**  
**ENERJİ YÖNETİM SİSTEMLERİ BELGESİ**  
ENERGY MANAGEMENT SYSTEMS



**CE**  
**CE UYGUNLUK BEYANI**  
DECLARATION OF PERFORMANCE



**AEO**  
**YETKİLENDİRİLMİŞ YÜKÜMLÜLÜK STATÜSÜ SERTİFİKASI**  
AUTHORISED ECONOMIC OPERATOR CERTIFICATE



**GREENGUARD**  
**DÜŞÜK KİMYASAL EMİSYON SERTİFİKASI**  
PRODUCT CERTIFIED FOR LOW CHEMICAL EMISSIONS - GOLD



**SASO ISO 13006/2018**



**UPEC**

# GENEL MERKEZ & İHRACAT

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